

Happy Socks®

SPEC SHEET-COMBED COTTON
2015-11-16

FABRIC:

- Composition: 80% Combed Cotton, 17% Polyamide, 3% Elastane
- Yarn Construction: 20/1 Combed Cotton, certified yarn, pre-dyed, pre-washed
- Polyamide/Elastane Denier: Single Cover 20/40 (invisible elastane)

NEEDLE COUNT:

SIZE	NEEDLE
•36-40	156
•41-46	168

PRODUCTION:

- Silicon wash
- Loops inside sock to be cut and threads to be 1 cm long
- Socks are with Rosso toe stitching
- Socks are to be steam ironed
- PVC free heat transfer print in Happy Socks logo, placed on the bottom of left sock
- Cuff part: 130 denier elastane, cover with 70/2 Polyamide
- Reinforced heel: 20/1 cotton plus 70/20 Polyamide

SIZE:

- 36-40
- 41-46

MACHINE SPEC: Lonati single cylinder or equivalent

PACKING:

- Papertop/Labels with contrast colour stitching
- See through plastic hanger
- Paper toe clip with HappySocks logo

CERTIFICATION:

- Oeko-tex
- BSCI certification
- GOT, Global Organic Textile standard

WASHING INSTRUCTIONS:



TOE AND HEEL COURSE COUNT:

Machine type SANGIACOMO
156 needle : 36X36
168 needle : 36X36

Machine type DAKONG
156 needle : 36X36
168 needle: 36X36

Machine type LONATI
156 needle : 36X36
168 needle: 36x36



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Measurements:	Size 36-40	Size 41-46
Length of Leg - A	19cm	23 cm
Length of Foot - B	18cm	22 cm
Cuff Depth - C	4 cm	5 cm
Cuff Width - D	8 cm	8,5 cm
Leg Width - E	8 cm	8,5 cm
Foot Width - F	8 cm	8,5 cm

Size tolerance: +/-0,5cm Length of Leg **(A)** and Length of Foot **(B)**.
+/-0,3cm Leg Width **(E)** and Foot Width **(F)**

